



ASM Aerospace Specification Metals Inc.



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Titanium Grade 3

Subcategory: Metal; Nonferrous Metal; Titanium Alloy; Unalloyed/Modified Titanium

Close Analogs: Titanium Grades 1,2,3,4,7,11,and 12 are all considered unalloyed and have similar mechanical properties.

Key Words: ASTM Grade 3; UNS R50550, CP titanium, C.P. titanium alloy

Component	Wt. %
C	Max 0.1
Fe	Max 0.3
H	Max 0.015
N	Max 0.05
O	Max 0.35
Ti	99.1

Material Notes:

Information provided by Allvac and the references.

Applications: Airframe skin, heat exchangers, cryogenic vessels, components for CPI equipment, condenser tubing, exhaust pipe shrouds.

Physical Properties	Metric	English	Comments
Density	<u>4.5 g/cc</u>	0.163 lb/in ³	

Mechanical Properties

Hardness, Brinell	225	225	annealed
Hardness, Knoop	175	175	unwelded sample
Hardness, Knoop	220	220	welded
Hardness, Rockwell B	90	90	annealed
Hardness, Rockwell C	16	16	Estimated from Brinell.
Tensile Strength, Ultimate	<u>440 MPa</u>	63800 psi	

Tensile Strength, Yield	377 - 520 MPa	54700 - 75400 psi	
Elongation at Break	<u>18 %</u>	18 %	
Reduction of Area	<u>35 %</u>	35 %	
Modulus of Elasticity	<u>105 GPa</u>	15200 ksi	In Tension
Compressive Yield Strength	<u>450 MPa</u>	65300 psi	
Compressive Modulus	<u>110 GPa</u>	16000 ksi	
Ultimate Bearing Strength	<u>1000 MPa</u>	145000 psi	Cold Worked
Bearing Yield Strength	<u>900 MPa</u>	131000 psi	Cold Worked
Poisson's Ratio	0.37	0.37	
Charpy Impact	30 - 66 J	22.1 - 48.7 ft-lb	V-notch; also reported as 40 J
Fatigue Strength	<u>240 MPa</u>	34800 psi	at 1E+7 cycles. R = -1
Fatigue Strength	<u>289 MPa</u>	41900 psi	1,000,000 Cycles
Fracture Toughness	<u>79 MPa-m^{1/2}</u>	71.9 ksi-in ^{1/2}	for K(Q) after anneal
Shear Modulus	<u>45 GPa</u>	6530 ksi	

Electrical Properties

Electrical Resistivity	<u>5.4e-005 ohm-cm</u>	5.4e-005 ohm-cm	
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Thermal Properties

Heat of Fusion	<u>325 J/g</u>	140 BTU/lb	High Purity Ti.
CTE, linear 20°C	<u>8.6 μm/m-°C</u>	4.78 μin/in-°F	0-100°C
CTE, linear 250°C	<u>9.2 μm/m-°C</u>	5.11 μin/in-°F	Average over the range 0-315°C
CTE, linear 500°C	<u>9.7 μm/m-°C</u>	5.39 μin/in-°F	0-540°C; CTE is higher perpendicular to the c-axis
Specific Heat Capacity	<u>0.523 J/g-°C</u>	0.125 BTU/lb-°F	value is 0.67 J/g-°C at 540°C
Thermal Conductivity	<u>19.9 W/m-K</u>	138 BTU-in/hr-ft ² -°F	
Melting Point	<u>Max 1660 °C</u>	Max 3020 °F	Liquidus
Liquidus	<u>1660 °C</u>	3020 °F	
Beta Transus	<u>920 °C</u>	1690 °F	

Optical Properties

Emissivity (0-1)	0.3	0.3	High purity Ti at 710°C
Reflection Coefficient, Visible (0-1)	0.56	0.56	High purity Ti; visible light.

References for this datasheet.

Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error.