



ASM Aerospace Specification Metals Inc.



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Aluminum 2219-T87

Subcategory: 2000 Series Aluminum Alloy; Aluminum Alloy; Metal; Nonferrous Metal

Close Analogs:

Composition Notes:

This designation is considered the sole original alloy for this alloy family.

Aluminum content reported is calculated as remainder.

Composition information provided by the Aluminum Association and is not for design.

Key Words: UNS A92219; ISO AlCu6Mn; Aluminium 2219-T87; AA2219-T87

| Component | Wt. % | Component | Wt. % | Component | Wt. % |
|-----------|-------------|--------------|-----------|-----------|-------------|
| Al | 91.5 - 93.8 | Mn | 0.2 - 0.4 | Ti | 0.02 - 0.1 |
| Cu | 5.8 - 6.8 | Other, each | Max 0.05 | V | 0.05 - 0.15 |
| Fe | Max 0.3 | Other, total | Max 0.15 | Zn | Max 0.1 |
| Mg | Max 0.02 | Si | Max 0.2 | Zr | 0.1 - 0.25 |

Material Notes:

Data points with the AA note have been provided by the Aluminum Association, Inc. and are NOT FOR DESIGN.

| Physical Properties | Metric | English | Comments |
|---------------------|------------------|--------------------------|-------------|
| Density | <u>2.84 g/cc</u> | 0.103 lb/in ³ | AA; Typical |

Mechanical Properties

| | | | |
|---------------------------|----------------|-----------|---------------------------------------|
| Hardness, Brinell | 130 | 130 | 500 kg load with 10 mm ball |
| Hardness, Knoop | 163 | 163 | Converted from Brinell Hardness Value |
| Hardness, Rockwell A | 49.5 | 49.5 | Converted from Brinell Hardness Value |
| Hardness, Rockwell B | 80 | 80 | Converted from Brinell Hardness Value |
| Hardness, Vickers | 149 | 149 | Converted from Brinell Hardness Value |
| Ultimate Tensile Strength | <u>476 MPa</u> | 69000 psi | AA; Typical |
| Tensile Yield Strength | <u>393 MPa</u> | 57000 psi | AA; Typical |

| | | | |
|--------------------------|-----------------|-----------|--|
| Elongation at Break | <u>10 %</u> | 10 % | AA; Typical; 1/16 in. (1.6 mm) Thickness |
| Modulus of Elasticity | <u>73.1 GPa</u> | 10600 ksi | AA; Typical; Average of tension and compression. Compression modulus is about 2% greater than tensile modulus. |
| Notched Tensile Strength | <u>379 MPa</u> | 55000 psi | 2.5 cm width x 0.16 cm thick side-notched specimen, K _t = 17. |
| Poisson's Ratio | 0.33 | 0.33 | Estimated from trends in similar Al alloys. |
| Fatigue Strength | <u>103 MPa</u> | 15000 psi | AA; 500,000,000 cycles completely reversed stress; RR Moore machine/specimen |
| Shear Modulus | <u>27 GPa</u> | 3920 ksi | Estimated from similar Al alloys. |
| Shear Strength | <u>280 MPa</u> | 40600 psi | |

Electrical Properties

| | | | |
|------------------------|-------------------------|------------------|---------------------|
| Electrical Resistivity | <u>5.82e-006 ohm-cm</u> | 5.82e-006 ohm-cm | AA; Typical at 68°F |
|------------------------|-------------------------|------------------|---------------------|

Thermal Properties

| | | | |
|------------------------|---------------------|-----------------------------------|--|
| CTE, linear 68°F | <u>22.3 μm/m-°C</u> | 12.4 μin/in-°F | AA; Typical; Average over 68-212°F range. |
| CTE, linear 250°C | <u>24.1 μm/m-°C</u> | 13.4 μin/in-°F | Estimated from trends in similar Al alloys. 20-300°C. |
| Specific Heat Capacity | <u>0.864 J/g-°C</u> | 0.207 BTU/lb-°F | |
| Thermal Conductivity | <u>121 W/m-K</u> | 840 BTU-in/hr-ft ² -°F | AA; Typical at 77°F |
| Melting Point | 543 - 643 °C | 1010 - 1190 °F | AA; Typical range based on typical composition for wrought products 1/4 inch thickness or greater. Eutectic melting is not eliminated by homogenization. |
| Solidus | <u>543 °C</u> | 1010 °F | AA; Typical |
| Liquidus | <u>643 °C</u> | 1190 °F | AA; Typical |

Processing Properties

| | | | |
|-----------------------|---------------|--------------|---------------------------------|
| Annealing Temperature | <u>413 °C</u> | 775 °F | |
| Solution Temperature | <u>535 °C</u> | 995 °F | |
| Aging Temperature | 163 - 191 °C | 325 - 375 °F | from 18 to 36 hr at temperature |

References for this datasheet.

Some of the values displayed above may have been converted from their original units and/or rounded in order to display the information in a consistent format. Users requiring more precise data for scientific or engineering calculations can click on the property value to see the original value as well as raw conversions to equivalent units. We advise that you only use the original value or one of its raw conversions in your calculations to minimize rounding error.